

#### IN THE SPECIFICATION

Replace the paragraph beginning at page 4, line 20 with the following:

Expansion segments 16 are shown in more detail in Figs. 2 and 3, which show a section of folding cylinder 10 of Fig. 1. A rotating frame 30 of cylinder 10 includes a gear-side support 32, a work-side support 36 and a tie support 34 fixedly connected between the supports 32 and 36. The tie support ~~34~~ 36 provides strength to the frame and includes spring support members 37, 38, 39, which preferably are integral with tie support ~~34~~ 36.